

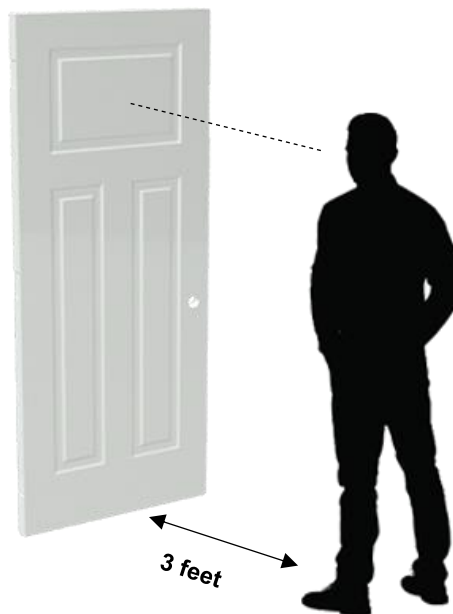
PAINTED STEEL DOOR INSPECTION GUIDE

WARNING

When cleaning the door prior to inspection, we recommend using only mild soap and water with a clean, preferably new, microfiber cloth to avoid damaging the paint.

INSPECTION :

- A. Inspection must be done with the naked eye.
- B. Viewing distance should be 3 feet from the door surface.
- C. The angle of the door must be 90° to the ground (Vertical) or installed in the frame.
- D. The light source must be positioned at a certain distance to provide optimal vision, minimize glare and shadow on the painted surface.
- E. Inspection time should not exceed 15 seconds.



Note : If the defect(s) are not visible from a distance of 3 feet, the product complies with Dimensions Portes et Fenêtres quality standards.

Description	Complies
Particules / Dots	When not visible from 3 feet or smaller than 1mm ²
Scratch	When not visible from 3 feet away
Bump / Impact	When not visible from 3 feet away
Paint stain / Defect	When not visible from 3 feet away
Wave effects and visible handle block markings	When not visible at 3 feet and min/max amplitude in < 0.010 in